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- (19) (CA) APPLICATION FOR CANADIAN PATENT (12)
- (54) Effervescent Cold or Sinus Allergy Medicine Composition Having Reduced Sodium Content
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#### ABSTRACT OF THE DISCLOSURE

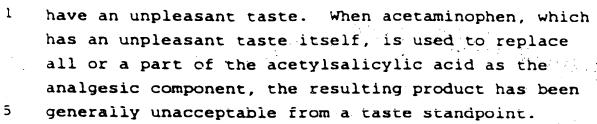
An effervescent cold or sinus allergy medicine composition having reduced sodium content is produced from a mixture of an analgesic, such as acetylsalicylic acid, acetaminophen, ketoprofen, or a mixture thereof, citric acid, sodium bicarbonate, calcium carbonate, potassium bicarbonate, antihistamine, decongestant, and minor amounts of flavors and sweeteners.

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## EFFERVESCENT COLD OR SINUS ALLERGY MEDICINE COMPOSITION HAVING REDUCED SODIUM CONTENT

#### BACKGROUND OF THE INVENTION AND PRIOR ART

Effervescent cold medicine compositions con-5 taining acetylsalicylic acid as an analgesic component, sodium bicarbonate as an antacid component, citric acid and sodium bicarbonate as the principal ingredients of an effervescent couple, and also containing decongestants and/or antihistamines have 10 been known for many years. As used herein, the expression "cold or sinus allergy medicine" is intended to mean a composition useful for relief of the symptoms of head colds, common flu, sinus congestion and hay fever. One disadvantage of these compositions is the elevated sodium content which 15 renders them unsuitable for individuals who should reduce their sodium intake. While efforts have been made in the prior art to produce effervescent compositions having reduced sodium content by including 20 calcium carbonate and potassium bicarbonate, for example, the resulting products form solutions that



Another problem with prior art effervescent compositions having reduced sodium content is that they do not completely dissolve. They form a cloudy or milky solution with a scum of undissolved particles floating on the surface of the liquid.

Ketoprofen is another analgesic compound that is suitable for use in an effervescent cold or sinus allergy medicine composition.

There is thus a need for an effervescent cold or 15 sinus allergy medicine composition containing decongestants and/or antihistamines, acetylsalicylic acid. acetaminophen, ketoprofen or mixtures thereof as the analgesic component and reduced sodium content in the effervescent couple/antacid component which forms a solution that is pleasant tasting. 20 There is also a. need for such composition that will substantially completely dissolve in water to form a clear solution with no scum on the liquid surface. There is a further need for such composition containing an 25 antitussive.

U.S. Patent No. 3,495,001 discloses a sodiumfree effervescent analgesic composition. U.S. Patent Nos. 2,854,377; 2,953,459; 2,985,562; 3,102,075; 3,105,792; 3,136,692; 3,243,377; 3,518,343;

30. 3,903,255; and 4,093,710 disclose various effervescent compositions containing various amounts and combinations of glycine, surfactants such as dioctyl

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sodium sulfosuccinate, fumaric acid and polyvinyl pyrrolidone. I.R.Mohrle, "Pharmaceutical Dosage Forms: Tablets", Vol. 1, Marcel Dekker, Inc., New York, NY, pp. 225-258 (1980) provides a full de-5 scription of various effervescent tablet formulations and their ingredients. U.S. Patent No. 4,704,269 discloses an effervescent analgesic antacid composition having reduced sodium content wherein the antacid and a food grade acid reactive therewith to form the effervescent couple are in the form of an 10 agglomerate held together by a water soluble food grade binder. U.S.Patent No. 4,083,950 discloses an effervescent analgesic composition containing phenylpropanolamine tartrate and/or bitartrate salt as a decongestant and chlorpheniramine maleate as an 15 antihistamine.

None of the above prior art disclosures specifically disclose or suggest the novel compositions of the present invention.

#### 20 <u>SUMMARY OF THE INVENTION</u>

According to this invention, there is provided an effervescent cold or sinus allergy medicine composition having a reduced sodium content which is capable of being dissolved in water to form a pleasant tasting solution which comprises a mixture of 0.2-16% acetylsalicylic acid, acetaminophen, ketoprofen or mixtures thereof, 24-38% citric acid, 12-19% sodium bicarbonate, 8-13% calcium carbonate, 9-14% potassium bicarbonate, 0.05-0.1% antihistamine, 0.1-1.2% decongestant, 0-0.6% antitussive, 0-11%

glycine, 0.8-1.3% flavors and sweeteners, 0-33% tableting aids other than lubricants, and 0-6% tablet lubricant other than acetylsalicylic acid, said percents being weight percent based on the total weight of the composition.

#### DESCRIPTION OF THE INVENTION

Acetylsalicylic acid, acetaminophen, ketoprofen or a mixture thereof provides the analgesic component of this composition. The antacid component is provided primarily by a mixture of sodium bicarbonate, calcium carbonate, and potassium ticarbonate. The effervescent couple is provided by citric acid reacting with the carbonates and bicarbonates of the antacid component.

15 When acetylsalicylic acid, acetaminophen or mixture thereof is the analgesic, it is employed in an amount to produce a dose containing 325-500 mg. of the analgesic. When ketoprofen is the analgesic, it is employed in an amount to produce a dose containing 20 6.25-50 mg. of the analgesic. The calcium carbonate should be employed in an amount so as to provide a total daily dosage not exceeding 8 g. The calcium carbonate is preferably employed in the spray-dried form described in U.S. Patent No. 4,650,669. The 25 potassium bicarbonate is employed in an amount not to exceed a total daily dose of 2.5 g. If desired. glycine may be employed to achieve a desired level of acid neutralizing capacity. The resulting composi-

tion when dissolved in water produces a pH of 4-6.

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The product also contains one or more antihistamines, such as chlorpheniramine maleate, brompheniramine maleate, and pyrilamine maleate as well as one or more decongestants, such as phenylpropanolamine tartrate or bitartrate, phenylephrine tartrate, and pseudoephedrine sulfate. The corresponding hydrochloride salts of these decongestants can be used as long as there is no acetylsalicylic acid in the composition. These hydrochloride salts cause instability of the acetylsalicylic acid.

If desired, the product may also contain an antitussive, such as dextromethorphan hydrobromide.

The taste of the product after it is dissolved in water can be improved by including in the composition minor amounts of flavors, such as lemon, grapefruit and orange flavors, as well as sweeteners, such as aspartame and calcium or sodium saccharin. The aspartame may be used in the form of granules containing lactose and a nonionic surfactant as described in U.S. Patent No. 4,783,331.

This composition can be used in a powdergranulated form or it can be used in the form of
compressed tablets. In the production of tablets a
lubricant is necessary for the tablet dies. When a
significant amount of acetylsalicylic acid is present
in the formulation, it will function as a lubricant.
When acetylsalicylic acid is not used or is present
in minor amounts, it is desirable for fumaric acid to
be used as a lubricant. It is understood, however,
that other well-known tablet lubricants, such as
adipic acid and sodium benzoate, can also be used.
It is also preferable to include tableting aids other

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than lubricants, such as inert fillers or binders. Examples of such fillers or binders are sorbitol, lactose, mannitol, fructose, sucrose, a cocrystallized mixture of 97% sucrose and 3% modified dextrins or hydroxypropylmethylcellulose. It is preferred that the major component of the tableting aids other than lubricants be sorbitol.

In order to have a substantially completely dissolved product with no scum floating on the liquid surface, it is preferable to include in the composition minor amounts of polyvinyl pyrrolidene, organopolysiloxane (such as dimethyl polysiloxane), and dioctyl sodium sulfosuccinate surfactant.

The composition of the present invention con-15 tains 0.2-16% of an analgesic selected from the class consisting of acetylsalicylic acid, acetaminophen. ketoprofen, and mixtures thereof, 24-38% citric acid. 12-19% sodium bicarbonate, 8-13% calcium carbonate, 9-14% potassium bicarbonate, 0.05-0.1% antihistamine. 20 0.1-1.2% decongestant, 0-0.6% antitussive, 0-11% glycine, 0.8-1.3% flavors and sweeteners, 0-33% tableting aids other than lubricants, and 0-, tablet lubricant other than acetylsalicylic acid. Preferably, the composition contains 0.2-16% acetylsalicylic acid, acetaminophen, ketoprofen or mixtures thereof, 25 24-26% citric acid, 12-13% sodium bicarbonate, 8-9%. calcium carbonate, 9-10% potassium bicarbonate. 0.05-0.07% antihistamine, 0.1-0.8% decongestant, 0-0.6% antitussive, 0-10% glycine, 0.8-0.9% flavors 30 and sweeteners, 15-33% tableting aids other than lubricants, 2-5% fumaric acid, about 0.03% polyvinyl pyrrolidone, about 0.02% organopolysiloxane, and

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about 0.002% dioctyl sodium sulfosuccinate. When an antitussive is used, it is preferably present in an amount of 0.2-0.6%. All of the above percents are weight percent based on the total weight of the composition.

The final form of the composition is produced by dry blending all the ingredients. Final tablet forms are produced by feeding the above mixture to a tablet press in a manner known to those skilled in the art.

The following example describes production of tablets of one form of the preferred composition.

#### EXAMPLE 1

A 102 kg. quantity of granulated acetaminophen. (containing 95.6 weight percent acetaminophen, 3.8 15 weight percent citric acid and 0.6 weight percent hydroxypropylmethylcellulose) was passed through a Fitzpatrick Comminutor Model D at 4500 rpm. kg. quantity of glycine was dried at 130° F. (54.44° C.) for 16 hr. Potassium bicarbonate granules were 20 prepared by mixing 90 kg. of potassium bicarbonate with 9.9 kg. of 40 weight percent aqueous sodium citrate solution in a Littleford-Lodige Mixer and then drying the resulting granules at 180° F. (82.22° C.) for at least 22 hr. Such granules were then passed through a Fluid Aire Mill operating at 1500 rpm. A premix of 0.3 kg. polyvinyl pyrrolidone, 0.15 kg. dimethyl polysiloxane and 0.015 kg. of dioctyl sodium sulfosuccinate (in the form of a mixture containing 85 weight percent dioctyl sodium sulfo-30 succinate and 15 weight percent sodium benzoate) was

- prepared by passing such materials through a Fitz-patrick Comminutor Model D at 4700 rpm. A 45 kg. quantity of fumaric acid was passed through a Fitz-patrick Comminutor Model D at 2500 rpm. A 120 kg.
- portion of sodium bicarbonate was heat treated as described in U.S. Patent No. 3,105,792. An 11.007 kg. quantity of aspartame granules (containing 20.44 eight percent aspartame, 78.61 weight percent lactose and 0.95 weight percent nonionic surfactant)
- was prepared as described in U.S. Patent No. 4,783,331. A 101.1 kg. portion of spray-dried calcium carbonate (containing 83 weight percent calcium carbonate, 9.95 weight percent lactose and 7.05 weight percent maltodextrin) was prepared as
- described in U.S. Patent No. 4,650,669. All of the above materials along with 150 kg. sorbitol, 5.01 kg. of a mixture of lemon, grapefruit and orange flavors, 0.9 kg. calcium saccharin, 247.5 kg. anhydrous citric acid, 0.6 kg. chlorpheniramine maleate and 7.5 kg.
- phenylpropanolamine bitartrate were mixed in an Englesmann Mixer at 20 rpm for 14 minutes. The final mixture was then fed to a tablet press to produce tablets each containing 325 mg. acetaminophen and having a composition of:

1	Weight %	Ingredient
	10.00	Acetaminoph n
	25.78	Citric Acid
	12.31	Sodium Bicarbonate
5	8.62	Calcium Carbonate
	9.23	Potassium Bicarbonate
	0.06	Chlorpheniramine Maleate
	0.77	Phenylpropanolamine Bitartrate
	9.25	Glycine
10	0.84	Flavors and Sweeteners
•	18.48	Sorbitol and Other Tableting Aids
	4.62	Fumaric Acid
	0.03	Polyvinyl Pyrrolidone
	0.02	Dimethyl Polysiloxane
15	0.002	Dioctyl Sodium Sulfosuccinate
	100.012	

When the above tablet product was placed in water, there was significant effervescence while the tablet dissolved resulting in a substantially clear solution with no scum on the liquid surface. This solution had a pleasant taste with no undesirable after-taste.

The following examples describe production of other forms of the composition of this invention.

### EXAMPLE 2

The formulation of Example 1 is modified to increase the tablet content of acetaminophen to 500 mg. The sorbitol content is reduced to compensate

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for this keeping all the other ingredients the same.

The tablet product has the composition of:

	Weight &	Ingredient
	15.00	Acetaminophen
5	25.35	Citric Acid
	12.00	Sodium Bicarbonate
	8.40	Calcium Carbonate
	9.00	Potassium Bicarbonate
	0.06	Chlorpheniramine Maleate
10	0.75	Phenylpropanolamine Bitartrate
	9.02	Glycine
	0.82	Flavors and Sweeteners
	15.05	Tableting Aids Other Than
		Lubricants
15	4.50	Fumaric Acid
·.,	0.03	Polyvinyl Pyrrolidone
	0.02	Dimethyl Polysiloxane
	0.002	Dioctyl Sodium Sulfosuccinate
	100.002	

20 <u>E X A M P L E 3</u>

The formulation of Example 1 is used with the direct substitution of acetylsalicylic acid for acetaminophen. The fumaric acid is deleted since the acetylsalicylic acid also functions as a lubricant.

The sorbitol content is adjusted to maintain acconstant tablet weight. The tablets containing 325 mg. acetylsalicylic acid have the composition of:

1	Weight &	Ingredient
	10.00	Acetylsalicylic Acid
	25.38	Citric Acid
	12.31	Sodium Bicarbonate
5	8.62	Calcium Carbonate
	9.23	Potassium Bicarbonate
	0.06	Chlorpheniramine Maleate
	0.77	Phenylpropanolamine Bitartrate
	9.25	Glycine
10	0.84	Plavors and Sweeteners
	23.50	Tableting Aids Other Than
		Lubricants
	0.03	Polyvinyl Pyrrolidone
	0.02	Dimethyl Polysiloxane
15:	0.002	Dioctyl Sodium Sulfosuccinate
	100.012	

The formulation of Example 3 is modified to increase the tablet content of acetylsalicyli acid to 500 mg. The sorbitol content is reduced to compensate for this keeping all the other ingredients the same. The tablet product has the composition of:

1	Weight %	Ingredient
	15.00	Acetylsalicylic Acid
	24.75	Citric Acid
	12.00	Sodium Bicarbonate
5	8.40	Calcium Carbonate
	9.00	Potassium Bicarbonate
	0.06	Chlorpheniramine Maleate
	0.75	Phenylpropanclamine Bitartrate
	9.02	Glycine
1.0	0.82	Flavors and Sweeteners
	20.15	Tableting Aids Other Than
		Lubricants
	0.03	Polyvinyl Pyrrolidone
	0.02	Dimethyl Polysiloxane
15	0.002	Dioctyl Sodium Sulfosuccinate
	100.002	

The formulation of Example 1 is modified to produce a tablet containing 162.5 mg. acetaminophen and 162.5 mg. acetylsalicylic acid. The sorbitol content is adjusted to compensate for this and the fumaric acid is reduced to an amount necessary for adequate lubrication. The tablet product has the composition of:

1	Weight %	Ingredient
	5.00	Acetaminophen
	5.00	Acetylsalicylic Acid
	25.58	Citric Acid
5	12.31	Sodium Bicarbonate
	8.62	Calcium Carbonate
	9.23	Potassium Bicarbonate
	0.06	Chlorpheniramine Maleate
	0.77	Phenylpropanolamine Bitartrate
10	9.25	Glycine
	0.84	Flavors and Sweeteners
	20.99	Tableting Aids Other Than
		Lubricants
	2.31	Fumaric Acid
15	0.03	Polyvinyl Pyrrolidone
	0.02	Dimethyl Polysiloxane
	0.002	Dioctyl Sodium Sulfosuccinate
	100.012	

The formulation of Example 5 is modified to increase the tablet content of acetaminophen and acetylsalicylic acid each to 250 mg. The sorbitol content is reduced to compensate for this and the fumaric acid is deleted. The tablet product has the composition of:

1	Weight %	Ingredient
	7.69	Acetaminophen
	7.69	Acetylsalicylic Acid
. **	25.69	Citric Acid
5	12.31	Sodium Bicarbonate
	8.62	Calcium Carbonate
	9.23	Potassium Bicarbonate
	0.06	Chlorpheniramine Maleate
	0.77	Phenylpropanolamine Bit, rtrate
10	9.25	Glycine
	0.84	Flavors and Sweeteners
	17.81	Tableting Aids Other Than
		Lubricants
	0.03	Polyvinyl Pyrrolidone
1.5	0.02	Dimethyl Polysiloxane
	0.002	Dioctyl Sodium Sulfosuccinate
	100.012	

The formulation of Example 3 is modified to 20 remove the glycine and the tableting aids. The product has the composition of:

1	Weight %	Ingredient
	14.87	Acetylsalicylic Acid
	37.74	Citric Acid
	18.30	Sodium Bicarbonate
5	12.81	Calcium Carbonate
	13.72	Potassium Bicarbonate
	0.09	Chlorpheniramine Maleate
	1.14	Phenylpropanolamine Bitartrate
	1.24	Flavors and Sweeten :s
10	0.05	Polyvinyl Pyrrolidone
	0.02	Dimethyl Polysiloxane
	0.002	Dioctyl Sodium Sulfosuccinate
	99.982	

The formulation of Example 3 is modified to remove the glycine but retain tableting aids. The overall tablet weight is the same. The product has the composition of:

1	Weight %	Ingredient
	10.0	Acetylsalicylic Acid
	25.38	Citric Acid
	12.31	Sodium Bicarbonate
5	8.62	Calcium Carbonate
	9.23	Potassium Bicarbonate
	0.06	Chlorpheniramine Maleate
	0.77	Phenylpropanolamine Bitartrate
•	0.84	Flavors and Sweeteners
10	32.75	Tableting Aids Other Than
		Lubricants
	0.03	Polyvinyl Pyrrolidone
	0.02	Dimethyl Polysiloxane
	0.002	Dioctyl Sodium Sulfosuccinate
15	100.012	

The formulation of Example 1 is modified to remove the glycine but retain tableting aids. The overall dose weight is the same. The product has the composition of:

1	Weight %	Ingredient
	10.00	Acetaminophen
	25.78	Citric Acid
	12.31	Sodium Bicarbonate
5	8.62	Calcium Carbonate
	9.23	Potassium Bicarbonate
	0.06	Chlorpheniramine Maleate
	0.77	Phenylpropanolamine Bitartrate
	0.84	Flavors and Sweeteners
10.	27.73	Tableting Aids
	4.62	Fumaric Acid
	0.03	Polyvinyl Pyrrolidone
	0.02	Dimethyl Polysiloxane
	0.002	Dioctyl Sodium Sulfosuccinate
15	100.012	

The formulation of Example 1 was modified to substitute brompheniramine maleate for the chorpheniramine maleate as the antihistamine. The other ingredients remained the same.

#### EXAMPLE 11

The formulation of Example 1 is modified to substitute 6.25 mg. ketoprofen for 325 mg. acetaminophen. The other ingredients remain the same. The tablet product has the composition of:

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1	Weight %	<u>Ingredient</u>
	0.21	Ketoprofen
	28.29	Citric Acid
	13.72	Sodium Bicarbonate
5	9.60	Calcium Carbonate
	10.29	Potassium Bicarbonate
	0.07	Chlorpheniramine Maleate
	0.86	Phenylpropanolamine Bitartrate
	10.31	Glycine
10	0.93	Flavors and Sweeteners
	20.53	Tableting Aids
	5.14	Fumaric Acid
	0.03	Polyvinyl Pyrrolidone
	0.02	Dimethyl Polysiloxane
15	0.002	Dioctyl Sodium Sulfosuccinate
	100.002	·

The formulation of Example 11 is modified to increase the ketoprofen content to 50 mg. The other ingredients remain the same.

#### EXAMPLE 13

The formulation of Example 1 is modified to include an antitussive dextromethorphan hydrobromide. The tablet product has the composition of:

1	Weight %	Ingredient
	10.00	Acetaminophen
	25.78	Citric Acid
	12.31	Sodium Bicarbonate
5	8.62	Calcium Carbonate
	9.23	Potassium Bicarbonate
	0.06	Chlorpheniramine Maleate
	0.77	Phenylpropanolamine Bitartrate
	0.31	Dextromethorphan Hydrobromide
10	9.25	Glycine
	0.84	Flavors and Sweeteners
	18.16	Sorbitol and Other Tableting Aids
	4.62	Fumaric Acid
	0.03	Polyvinyl Pyrrolidone
15	0.02	Dimethyl Polysiloxane
	0.002	Dioctyl Sodium Sulfosuccinate
	100.002	and the second of the second o

The formulation of Example 4 is modified to include dextromethorphan hydrobromide. The tablet product has the composition of:

1	Weight %	Ingredient
	15.00	Acetylsalicylic Acid
	24.75	Citric Acid
	12.00	Sodium Bicarbonate
5	8.40	Calcium Carbonate
	9.00	Potassium Bicarbonate
	0.06	Chlorpheniramine Maleate
	0.75	Phenylpropanolamine Bitartrate
	0.45	Dextromethorphan Hydrobromide
10	9.02	Glycine
	0.82	Flavors and Sweeteners
	19.70	Tableting Aids
	0.03	Polyvinyl Pyrrolidone
	0.02	Dimethyl Polysiloxane
15	0.002	Dioctyl Sodium Sulfosuccinate
	100.002	

#### WHAT IS CLAIMED IS:

- 1 A sodium-containing effervescent cold or sinus allergy medicine composition having a reduced sodium content as compared to prior art compositions which is capable of being dissolved in water to form 5 a pleasant tasting solution which comprises a mixture of 0.2-16% of an analgesic selected from the class consisting of acetylsalicylic acid, acetaminophen, ketoprofen, and mixtures thereof, 24-38% citric acid. 12-19% sodium bicarbonate as the only sodiumcontaining active ingredient, 8-13% calcium carbon-10 ate, 9-14% potassium bicarbonate, 0.05-0.1% antihistamine, 0.1-1.2% decongestant, 0-0.6% antitussive, C-11% glycine, 0.8-1.3% flavors and sweeteners, 0-33% tableting aids other than lubricants, and 0-6% tablet 15 lubricant other than acetylsalicylic acid, said percents being weight percent based on the total weight of the composition.
- 2. A composition of Claim 1 suitable for forming tablets which are capable of being dissolved in water to form a pleasant tasting solution which contains 15-33% tableting aids other than lubricants and 2-6% tablet lubricant other than acetylsalicylic acid.
- 3. A composition of Claim 2 which also contains about 0.03-0.05% polyvinyl pyrrolidone, about 0.02% organopolysiloxane and about 0.002% dioctyl sodium sulfosuccinate.

- 4. A composition of Claim 2 wherein the major component of the tableting aids is sorbitol and the tablet lubricant is fumaric acid.
- 5. An effervescent cold or sinus allergy medicine composition having a reduced sodium content as compared to prior art compositions suitable for forming tablets which are capable of being substantially completely dissolved in water forming a pleasant tasting solution which consists essentially of a mixture of 0.2-16% of an analgesic selected from the class consisting of acetylsalicylic acid, acetaminophen, ketoprofen, and mixtures thereof, 24-26% 10 citric acid, 12-13% sodium bicarbonate, 8-9% calcium carbonate, 9-10% potassium bicarbonate, 0.05-0.07% antihistamine, 0.1-0.8% decongestant, 0-0.6% antitussive, 0-10% glycine, 0.8-0.9% flavors and sweeteners, 15-33% tableting aids other than lubri-15 cants, 2-5% fumaric acid, about 0.03% polyvinyl pyrrolidone, about 0.02% organopolysiloxane, and about 0.002% dioctyl sodium sulfosuccinate, said percents being weight percent based on the total
- 6. A composition of Claim 5 wherein the antihistamine is chlorpheniramine maleate, brompheniramine maleate or mixtures thereof and the decongestant is phenylpropanolamine bitartrate or tartrate.

weight of the composition.

7. A composition of Claim 5 wherein the anal-gesic is acetaminophen.

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- 8. A composition of Claim 5 wherein the analgesic is acetylsalicylic acid.
- 9. A composition of Claim 5 wherein the analgesic is a mixture of acetaminophen and acetylsalicylic acid.
- 1 10. A composition of Claim 5 wherein the analgesic is ketoprofen.
- 1 11. A composition of Claim 5 containing 0.2-0.6% antitussive.
- 1 12. A composition of Claim 11 wherein the antitussive is dextromethorphan hydrobromide.

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